



We're Holding Things Together!

216

Hand Riveting Machine

Features

High Versatility

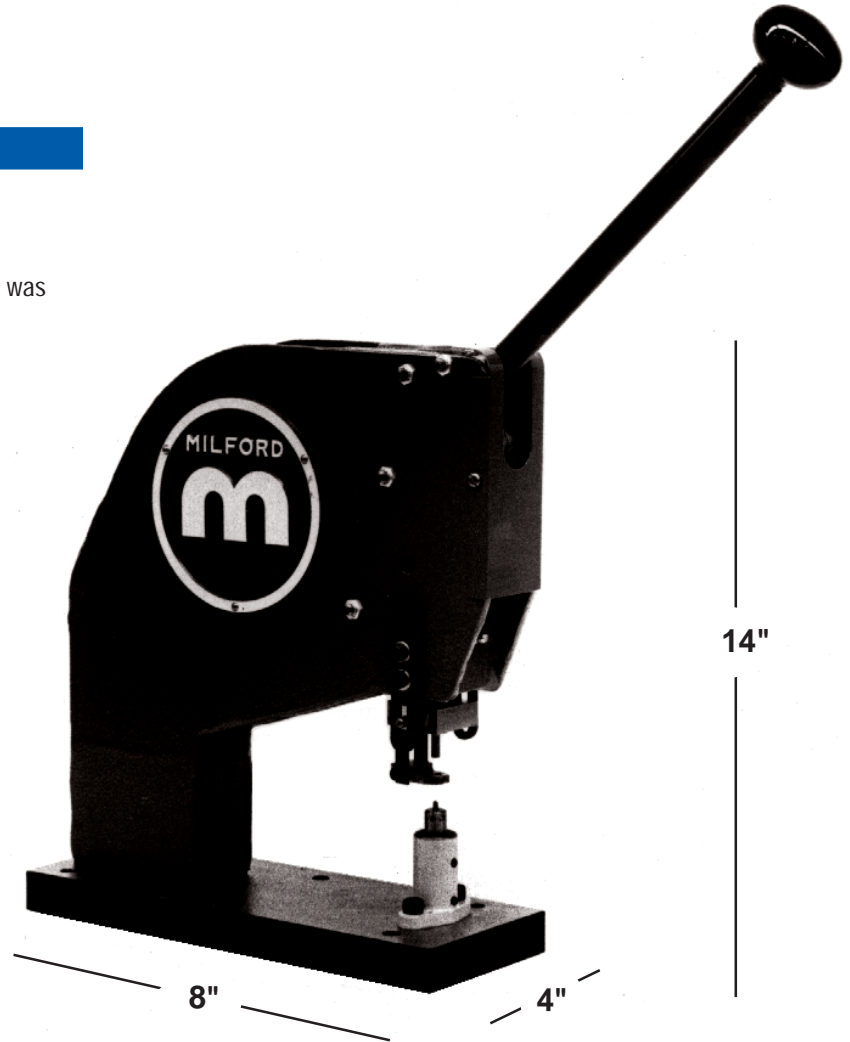
The Milford Mini-216 general purpose assembly press was designed for experimental work, re-work, pilot runs or intermittent job shop work at an affordable price.

It is available with or without the jaws which hold and position fasteners prior to assembly.

Greater Flexibility

Milford's famous toggle drive mechanism - the same concept as used on Milford standard riveters, allows maximum force to be exerted with minimum operator effort.

By using standard Milford tooling, the same high quality results are achieved as with high production models.



Specifications

Type	Lever toggle	Stroke	1-1/4 inch (31.75mm)
Rivet capacity	.210 inch (5.33mm) max. diameter; 1 inch (25.4mm) max. length	Throat depth	6 inch (182.8mm) standard
Spindle diameter	9/16 inch (14.28mm)	Dimensions	4" wide, 8" long, 14" high
Spindle bore	1/4 inch (6.35mm)	Weight	Approx. 23 lbs
		Standard tooling	One rollset and driver (Jaws and jawslide optional)

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Forming, Fastening and Assembly Specialists

Titan-Tip Roll Sets

Titanium Nitride coating provides a harder, low-friction surface - reducing the coefficient between forming surfaces to one third that of uncoated tools. This ensures there is no tool deformation or base material characteristic change. Titan-Tip coating also increases tool face hardness to a Rockwell C₈₀.

Milford Titan-Tip tools are fabricated for any make or model riveting machine. For better and smoother working clinching tools Titan-Tip is the solution!

Rebuilds

Milford can rebuild your riveting machines to "like new" condition. Rebuilding can be done at a cost significantly lower than a new machine, with quick turnaround. A factory rebuild of any Milford carries the same warranty as a new machine.

Rebuilding your equipment increases productivity and production flow, it also helps eliminate downtime due to machine failure caused by wear.

Operator Safety

Milford recommends all riveters be equipped with safety devices such as dual non-tie-down palm switches or safety ring guards. Call us for our brochure, "Safety in Riveting".

REPLACEMENT TOOLING & REBUILDS *for all makes and models of machines*

Milford has over 70 years experience producing tooling for rivet setting machines. We supply highest quality exact replacement tooling. Send us a print or damaged tool - we'll get right back with a quote and delivery information.

Ask about our stock / blanket order programs to assure even faster response to your immediate needs.

Drivers - precision machined, shaped and polished to exact characteristics of rivet or fastener.

Jaws - also called "pockets" capture and position rivet prior to assembly. Designed to match rivet size and length.

Roll Sets - also called "anvils" roll or form the rivet clinch. Controlled clinching through tool shape, finish and surface lubricity is the key to tighter, more dependable and attractive fastenings.



Orbitform Group

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